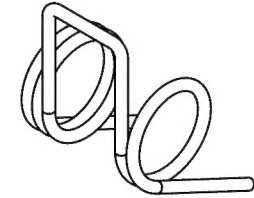
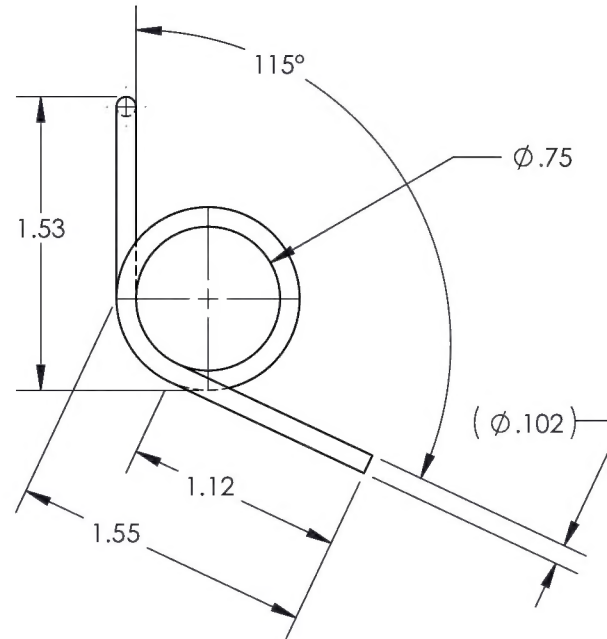
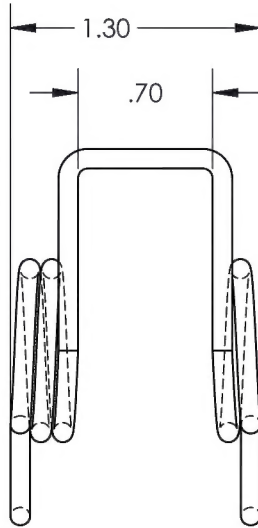


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		AS DRAWN BY CANAM	5/28/2013	CFS	
2	14-0083	CH'D ANGLE FROM 25 TO 115 DEGREES	7/25/2014	JAG	RW



<b>RED BARN MACHINE</b>	
<b>KEEPER SPRING</b>	
DWG NO. C20-440	REV 2
MAT'L S.S. 303	DRAWN BY: CANAM
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX $\pm$ .005 FRACTIONS $\pm$ 1/32 .XX $\pm$ .01 ANGLES $\pm$ 5° .X $\pm$ .1	APPROVED <i>D Weil</i>
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	HEAT TREAT
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	FINISH
SCALE 1:1	DATE 9/7/2007
USED ON MODEL	
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
		B/O	C20-440	1	KEEPER SPRING	S.S. 303	$\phi .102$ X 15-1/8 DENDOFF SPRING